

**To Market® Fusion™ Commercial Carpet**

**ALLUSION**

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 Oklahoma City, OK 73107

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To Market® introduces Fusion™ Commercial Carpet, merging the elements of design and texture into a series of color-coordinated commercial carpets which are engineered to meet the highest standards for both performance and aesthetics. Each Fusion™ Commercial Carpet style offers unlimited design flexibility for end-use applications in office, educational, institutional, healthcare and retail environments.

**ENVIRONMENTAL BENEFITS**

- Manufactured utilizing environmental safeguards including reclaimed water in the dyeing and manufacturing process
- Contains NO 4PCH or formaldehyde
- Low volatile organic compounds (VOC's)
- To Market accepts products at the end of their life to be reused and recycled in an effort to cut down on landfill waste and reduce the demand on natural resources.

**LEED® INFORMATION**

**Environmental Quality-** Each Fusion™ carpet style exceeds the Carpet & Rug Institute 'Green Label Plus' specifications for low VOC's, thereby meeting the LEED requirement for Low-Emitting Materials: carpet. In addition, the recommended adhesive meets SCAQMD Rule #1168 as required by LEED in EQ credit 4.1.

<i>LEED CREDIT</i>	<i>CATEGORY DESCRIPTIONS</i>	<i>QUALIFYING DESCRIPTION</i>	<i>PTS</i>
<b>EQ CREDIT 4.1</b> Environmental Quality	Low-Emitting Materials: Adhesives & Sealants	Recommended adhesive meets SCAQMD #1168	1
<b>EQ CREDIT 4.3</b> Environmental Quality	Low-Emitting Materials:Carpet	Low-VOC; meets Carpet and Rug Institute's 'Green Label Plus' program	1

**SPECIFICATIONS**

Product Name:	Allusion
Machine:	Enhanced Loop Graphic
Yarn Content:	Solutia® Prismatic® 6,6 Continuous Filament Nylon
Gauge:	1/10th
Stitches Per Inch:	15
Finished Pile Height:	Average .156
Tufted Yarn Weight:	30 Oz. Per Sq. Yard
Yarn Construction:	2 Ply Heatset

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Dyeing Process:	Piece Dyed
Primary Backing:	Woven Polypropylene
Secondary Backing:	ActionBac®
Total Weight:	Approximately 69 Oz. Per Sq. Yard
Pattern Repeat:	.4" x .4"
Static Control:	Permanent, Built-in Anti Static Control
Soil Retardant:	Royalguard
Density Factor (D):	6,923
Weight Density (WD):	207,692
Flammability Test	Passes–Methenamine Pill Test DOC FF1-70 Passes–Critical Radiant Flux ASTM E-648– Class 1 Passes–Smoke Chamber Test ASTM E-662
CRI Indoor Air Quality#	13600678
Warranty:	10 Year Fiber Wear; 10 Year Anti-static RN 42032 MADE IN THE USA  <b>FUSION WITH BIOBAK™ (see below)          WARRANTY INFO</b> - Ten-year fiber wear warranty - Ten-year static control - Life-of-the-carpet edge ravel - Life-of-the-carpet delamination - Life-of-the-carpet pilling/fuzzing

Please call your local To Market Sales Representative for information on alternative backing system options.

**ADDITIONAL BENEFITS**

- **BIOBAK™** - In addition to the standard enriched latex backing, FUSION™ Commercial Carpet offers two different types of high-performance polyurethane backing products. Both of these backings are environmentally responsible and the non-woven secondary backing is made of 100% post-consumer materials such as recycled soda bottles.
- Does not support fungus growth or mold, resistant to mildew
- Passes British Spill Test (moisture barrier)